Deep-ocean mineral deposits could make a significant contribution to future raw material supply. Growing metal demand and geopolitics are focussing increasing attention on their resource potential and economic importance. However, accurate assessment of the total amounts of metal and its recoverability are very difficult. Deep-ocean mineral deposits also provide valuable windows through which to study the Earth, including the evolution of seawater and insights into the exchange of heat and chemicals between the crust and the oceans. Exploration for, and potential extraction of, deep-ocean mineral deposits poses many geological, technical, environmental and economic challenges, as well as regulatory and philosophical questions. Great uncertainty exists, and the development and stewardship of these deposits requires an incremental approach, encouraging transparency and scientific and civil societal input to balance the interests of all.

**THE BLUE PLANET: EARTH’S FINAL FRONTIER**

The Earth’s oceans form a continuous body of saltwater covering more than two thirds of the planet and storing 97% of its water. With an average depth of about 3,700 m (Charette and Smith 2010), the oceans are widely considered to be Earth’s final frontier. They control global climate and weather and have provided humanity with many resources for millennia. Extending away from land, the oceans are divisible into three main regions: the continental shelf, where water depths are generally less than 200 m; the continental slope; and the flat or gently sloping abyssal plain, typically occurring at depths greater than 4,000 m (Fig. 1). Although a poorly defined term, the ‘deep’ ocean may be considered to be seafloor below 200 m where, with little penetration of sunlight, photosynthesis is not possible. The deep seafloor covers about 60% of the Earth’s surface and hosts a spectrum of geological settings, geomorphologic features and ecosystems. This diversity, and its long and dynamic history, results in the deep seafloor hosting mineral deposits that are both similar to those found on the continents as well as types unique to the oceans.

Despite its fundamental importance, due to its sheer size, we lack basic information about many aspects of the deep ocean. The challenges of sensing what lies below the water surface in an alien environment for humans, makes access difficult, costly and reliant on technology. After decades of ocean exploration, only about 10% of the ocean floor has been surveyed by ship-based sonar systems (Becker et al. 2009), and these provide only an average resolution of about 100 metres squared.

**A Brief History of Deep-Ocean Mineral Exploration**

Oceans have fascinated humans throughout history and the notion of deep-ocean mining goes back to at least 1870 when, in Jules Verne’s classic book *20,000 Leagues under the Sea*, Captain Nemo announced that, “In the depths of the ocean, there are mines of zinc, iron, silver and gold that would be quite easy to exploit.” Metal-rich nodules from the deep-ocean floor were described during the HMS Challenger expedition (1872–1876) and the potential economic importance of these nodules was acknowledged even at this time. In the 1960s, the oceanographer John L. Mero sparked considerable interest in these deposits when he estimated huge ferromanganese (Fe–Mn)-nodule resources in the Pacific Ocean and predicted an essentially endless supply of metals such as Mn, Cu, Ni, and Co (Mero 1965). The interest in Fe–Mn nodules prompted investigations during the 1980s and 1990s into similar Fe–Mn-rich crusts that can coat rocks on the seafloor.

Major deposits of metalliferous, sulfide-rich sediments were discovered beneath the Red Sea in the mid-1960s, at what is known as the Atlantis II Deep. Although volcanism was long considered a potential source of metals to the marine environment (e.g. Murray and Renard 1891), and seafloor hydrothermal activity had been postulated, direct, visual verification only came with the discovery of metal-bearing ‘submarine thermal springs’ or ‘hydrothermal vents’ on the seafloor of the Galapagos Rift in 1977 (Corliss 1979). Further hydrothermal vents and actively forming ‘massive ore-grade’ sulfide deposits, now known either as seafloor massive sulfide or polymetallic sulfide deposits, were subsequently observed on a mid-ocean ridge called the East Pacific Rise (Francheteau et al. 1979). Recognition that these were the modern analogues of the volcanogenic massive sulfide deposits preserved in ancient oceanic crust on land promoted a flurry of further exploration of the deep seafloor.

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METALLOGENY OF THE DEEP OCEAN:
AN EVOLVING PERSPECTIVE

A long-held view was that the ocean basins were relatively static features, in which particulate and dissolved matter that had been weathered from the continents accumulated over eons of time. This model adequately explained many near-shore marine mineral deposits that have been exploited for decades. The theory of plate tectonics and the concept of plate boundaries radically transformed this view (Fig. 1). We now understand the importance of magmatic processes on ocean-basin formation – including the flux of heat, fluid and chemicals between the mantle, crust and oceans. This, and the awareness of plate boundaries acting as loci for active mineralization (Figs. 1, 2), has had a huge impact on our appreciation of the geological controls on mineral deposit formation and, hence, on the resource potential of the deep-ocean floor (Rona 2008).

Primary Classes of Deep-Ocean Mineral Deposits

Commercial interest, scientific research and regulatory activity is currently focused on three classes of metal-rich deep-ocean mineral deposits, each with distinct geology (i.e. processes of formation and metal tenors), environments of formation, associated ecosystems, specific technological requirements for exploration and extraction, and regulatory challenges.

Ferromanganese Nodules

Ferromanganese (or ‘polymetallic’) nodules are mineral concretions, composed of Fe oxyhydroxide and Mn oxide. They are variable in shape and size, typically 1–12 cm in maximum dimension. They are most abundant on the ocean’s abyssal plains, at water depths of 4,000–6,500 m, where they lie on or immediately below the sediment-covered seafloor (Figs. 1, 2, 3A). Here, Fe and Mn oxide colloids slowly precipitate around a hard nucleus (Figs. 3B, 3C) over millions of years, from ambient seawater (hydrogenetic) and sediment pore waters (diagenetic). Nodule formation is favoured by a range of environmental factors, which are also used as a basis for defining prospective areas for seafloor exploration (Fig. 2). There are five main environmental factors for nodule formation: 1) slow sedimentation rates and bioturbation, which keeps the nodules close to the surface of the seafloor; 2) bottom currents that remove fine sediments and oxygenate the abyssal plain; 3) moderate levels of primary productivity in the surface waters that supply sediment-dwelling bacteria with sufficient organic matter for use in diagenetic reactions that release metals to the pore fluids; 4) semi-liquid sediments that enhance the amount of pore water and diagenetic input to nodule
growth; and 5) location close to and below the calcite compensation depth (the depth at which calcite dissolves quicker than it can accumulate) (Hein and Koschinsky 2014). The physicochemical properties of the Fe and Mn colloids under oxic conditions make them excellent at scavenging dissolved metals from seawater. Through these processes, nodules are strongly enriched in Ni, Cu, Co, Mo, Zr, Li, Y and rare-earth elements (REEs) relative to the Earth’s crust (Hein et al. 2013).

Ferromanganese Crusts

In contrast to Fe–Mn nodules, ferromanganese (Fe-Mn) crusts precipitate on hard surfaces in the ocean, where they are also termed ‘cobalt crusts’, ‘cobalt-rich crusts’ and ‘manganese crusts’ (Fig. 4). They are mineralogically similar to hydrogenetic Fe–Mn nodules and, until the late 1970s, little distinction was made between the two deposit types (Hein and Koschinsky 2014). Their similar physicochemical properties to nodules and their hydrogenetic mechanism of formation means that they also sequester large quantities of metals from ambient seawater. Genetic models for the formation of these deposits are reviewed by Lusty et al. (2018 this issue) who illustrate the importance of local-scale oceanographic processes on crust formation. In addition to their extreme metal enrichments, and therefore, mineral resource potential, they are also important because their stratigraphic layers preserve the isotope composition of seawater at the time of their deposition. This can provide a record of ocean and climatic evolution that might span thousands to tens of millions of years (Koschinsky and Hein 2017). Ferromanganese crusts also influence the concentration of some elements and their reduct state in the marine environment (Hein and Koschinsky 2014). A novel example of their scientific application is the use of isotope stratigraphy to date Fe–Mn crusts that coat fossil whale bone: this technique can estimate the time since the whale carcass was deposited and provide temporal constraints on the evolution of the seafloor biotic communities that these carcasses support (Nozaki et al. 2017).

Seafloor Massive Sulfides

Hydrothermal venting of metal-rich fluids is associated with magmatic activity, typically at the boundaries of tectonic plates. It occurs in all the oceans at depths down to 5,000 m (Beaulieu et al. 2013) (Figs. 1, 2). This phenomenon is one of the most spectacular examples of geology in action (Fig. 5A). The discovery of hydrothermal vents, including the dense, faunal communities that these sites support (discussed by Jones et al. 2018 this issue), is considered among the most remarkable scientific finds of the 20th century. Many scientists think this is where some of the earliest life on Earth may have originated (Dodd et al. 2017). Seafloor hydrothermal processes are estimated to circulate the entire volume of the global oceans through the oceanic crust over timescales of about 200,000 years (Johnson and Pruis 2003). The immense scale of this process means it plays a critical role in removing heat from the Earth’s crust and controlling the metal budgets of seawater. The characteristics and importance of the related base- and precious metal-rich seafloor massive sulfide deposits (Figs. 5B, 5C) are explored by Petersen et al. (2018 this issue).

DEEP-OCEAN EXPLORATION AND MINING

Despite the major technological advances in nodule recovery and the successful pre-pilot mining and metallurgical testing at the Atlantis II Deep site (central Red Sea) during the 1970s and early 1980s when there was great optimism and a widely held belief that deep-ocean mining would commence by the late 20th century, subsequent progress has been slow and unsteady. This was due to inadequate supply of metals from land-based mines; to unfavourable economic conditions, including rising energy costs and stable or declining metal prices; to technological challenges; to a growing environmental awareness; and to obligations arising from the United Nations Convention on the Law of the Sea (described by Lodge and Verlaan 2018 this issue). However, with many of these obstacles receding, there is renewed interest in the exploitation of deep-ocean mineral deposits from the private sector, governments, policy makers, regulators, researchers, and non-governmental organizations.

Drivers for Deep-Ocean Minerals Extraction: Why Now?

The mining industry is fond of saying, “If it can’t be grown, it has to be mined.” The Earth’s crust provides almost all of society’s minerals and metals, the vast majority of which are currently derived from mining on land. Global metal demand is increasing, primarily linked to population growth and urbanization, and there are concerns about the security of supply of raw materials due to uneven resource distribution and geopolitics. In recent years, certain metals have been designated as ‘critical’, primarily owing to their economic importance and likelihood of supply shortage.
These factors coupled with the increasing challenges of land-based mining (Calas 2017) are motivating the search for alternative sources of mineral raw materials. Whilst there are many land-based options that can contribute to future mineral supplies, for an industry that accepts significant risk and that has flourished by expanding into new and extreme environments, the deep ocean represents just another frontier.

**Present Activity**

No commercial-scale deep-ocean mining has yet taken place, but the following developments point to current significant global activity:

- As of February 2018, the International Seabed Authority (ISA) had approved 26 contracts for exploration on the international seabed. The role and activity of the ISA is described by Lodge and Verlaan (2018) in this issue.

- Mineral exploration is also occurring in seabed areas that fall within the jurisdiction of coastal states. For example, the Solwara 1 seafloor massive sulfide project in the Bismarck Sea of Papua New Guinea is at the forefront of the race to become the world’s first commercial deep-ocean mine, having already been granted an environmental permit and seabed mining lease.

- There is an increase in government-funded research and resource evaluation programs in numerous countries, including Brazil, China, France, Germany, India, Japan, Korea and Russia. Relevant national legislation is also being updated, which is rapidly enabling a deep-ocean minerals industry, for example the UK Deep Sea Mining Act (2014).

- There is a proliferation of academic research, peer-review publications (e.g. Hein et al. 2013; Petersen et al. 2016) and both popular media and non-governmental organization coverage on the topic.

**TECHNICAL CHALLENGES**

**Determining the Magnitude of the Resource: What We Do and Don’t Know**

Beyond the first-order assumption that deep-ocean mineral resources are likely to be proportionate to the area of the seafloor (Hannington et al. 2011), we know that specific geodynamic and oceanographic settings control the types of mineral deposits that form and that they influence deposit spatial density, size, form and geochemistry (Figs. 1, 2). Although current estimates of seafloor mineral resources contain significant uncertainties (e.g. Petersen et al. 2018 this issue), recent studies conclude that the deep seabed hosts large quantities of metals, sometimes exceeding land-based mineral ‘reserves’ i.e. resources that are currently economic to extract (Hein et al. 2013; Cathles 2015).

The composition of Fe–Mn nodules varies at regional to intra-nodule scales (Hein and Koschinsky 2014), but estimates suggest that they may represent one of the most abundant mineral resources on Earth. The metals of greatest economic interest in Fe–Mn nodules are Ni and Co and, to a lesser extent, Cu and Mn. The greatest known concentration of Ni and Cu-rich Fe–Mn nodules occur in the so-called Clarion–Clipperton Zone in the eastern equatorial Pacific Ocean where nodule density can reach a wet weight of 75 kg·m$^{-2}$ of seabed (Hein and Koschinsky 2014; Petersen et al. 2016). Additional, important, occurrences are found in the Peru Basin off South America and in the Central Indian Ocean Basin. The most prospective area for cobalt-rich Fe–Mn nodules is the Pentrhyn Basin, close to the Cook Islands in the South Pacific (Fig. 2). The Clarion–Clipperton Zone alone is predicted to host about 280 Mt of Ni (i.e. 3.5 times greater than the total land-based ‘reserves’), 220 Mt of Cu, and 40 Mt of Co (i.e. 5.5 times the land-based ‘reserves’) (Hein and Koschinsky 2014). Although the Clarion–Clipperton Zone is approximately the size of Europe, it only represents a small proportion of the total seafloor that is currently considered prospective for Fe–Mn nodules, which exceeds 51 million km$^2$ (i.e. larger than the land area of Asia). There are still vast swathes of the ocean floor yet to be explored and whose mineral potential remains unknown (Petersen et al. 2016). Despite the remarkable concentration of some critical metals in Fe–Mn crusts, Lusty et al. (2018 this issue) urge caution over the reliability of existing resource estimates because of the sampling methods typically employed.

**Technology-Driven Science: Drones and Robots**

Without a step change in surveying technology, high-resolution mapping of the entire deep-ocean floor is not realistic. Yet, predicting and exploring the most prospective zones is surely a priority. Even this is fraught with uncertainty because current activity naturally focusses on the areas of highest perceived prospectivity based upon historical exploration and existing mineral-deposit models drawn from relatively restricted geographic areas. It can be argued that the deep ocean is so poorly explored that we may not currently even be targeting the optimum zones.

Deep-ocean mineral exploration employs a range of techniques that include ship-based swath sonar bathymetric mapping, geophysical surveying, and the use of autonomous underwater vehicles and remotely operated vehicles to carry a range of sensors (Fig. 6A). Developments in autonomous underwater vehicle technology, including increased autonomy, longer range, improved hovering capabilities and new geophysical and geochemical sensing tools, are key to more efficient seafloor mapping (Wynn et al. 2014). Increased use of swarms of autonomous underwater vehicles that can synchronously map parallel tracts of the seafloor is required. The efficient and rapid interrogation of the huge volume of new data generated will rely on developments in automated image analysis and artificial intelligence. Petersen et al. (2018 this issue) emphasize the importance of seafloor drilling for accurate resource evaluations (Fig. 6B). However, for this to become routine, the technology will have to become more efficient and reliable to reduce the cost of obtaining drill core.

**Mining Technology Development and Economics**

Technology readiness needs to be considered across the entire lifecycle of operations, from exploration and resource assessment through to mining (Fig. 6C), ore transport, environmental monitoring and management, mineral processing, and metal recovery (Fig. 7). Ferromanganese crusts are the most technically challenging deep-ocean mineral deposits to recover because they are firmly attached to often steep and uneven rock surfaces (Fig. 4A). Test mining of Fe–Mn nodules and seafloor massive sulfides has already been undertaken. However, full-scale deep-ocean mining systems, including ship-to-ship ore transfer and equipment reliability in ~5,000 m water depths, still require field testing (Fig. 7). Deposit-specific, integrated field tests and pilot mining projects are required to prove the technical feasibility, to assess environmental impacts of mining and to help establish reliable financial and risk models. The costs involved may necessitate a consortium approach, like that successfully employed to reduce risk in the hydrocarbon sector. Another possibility...
is that national strategic interests and the pursuit of stable supplies of raw materials, with government backing, could result in fast-tracked deep-ocean mining operations. For example, in 2017, Japan, a country heavily dependent on mineral imports, excavated seafloor massive sulfide ore and transported it to the surface in their waters off the coast of Okinawa. However, the long-term development of these resources will be principally based on economic criteria and their ability to compete with land-based mines.

Uncertainties at each stage of the deep-ocean mining value chain, coupled with the potential for future metal price volatility, limit confidence in the profitability of deep-ocean mining. However, the European Commission indicates that marine seabed mining activities could potentially contribute to sustainable economic growth. They estimate that by 2030 as much as 10% of the world’s minerals could be derived from the ocean floor (European Commission 2012). Preliminary assessments, based upon numerous assumptions, suggest that the mining of seafloor massive sulfide deposits and nodules could be economically competitive compared with mining some large, low-grade deposits on land (Cathles 2015). The International Seabed Authority consider that deep-ocean mining “appears to be feasible” under certain conditions, namely, deposits having high-grade ores, being proximal to land and occurring in relatively shallow water depths. However, very few sites are currently considered to have sufficient size and grade for potential future mining (International Seabed Authority 2002). The Solwara 1 seafloor massive sulfide deposit (off Papua New Guinea) is relatively small, with an inferred total mineral resource of ~1.4 million tonnes at a grade of ~8% Cu and ~6 g/t Au. By comparison, ancient volcanicogenic massive sulfide deposits on land can contain resources of >150 million tonnes. However, Solwara 1 is one of only a few deep-ocean deposits with a mineral resource estimate that is compliant with international reporting standards. It is high-grade compared to many comparable land-based deposits, lies at a water depth of about 1,600 m, is about 50 km from land and is considered “potentially economically viable” to extract (AMC Consultants 2018).

Extracting ore from the seabed and transporting it to the surface or to land is only the first stage in recovering metals from deep-ocean mineral deposits (Fig. 7). Uncertainty also surrounds the processing of the mined ores and the number of metals that can be economically recovered. The potential for improving the efficiency and reducing the environmental impact of metal extraction from deep-ocean mineral deposits is explored by Zubkov et al. (2018 this issue).

ENVIRONMENTAL IMPACTS AND REGULATORY CHALLENGES

One of the greatest challenges facing the development of deep-ocean mining is gaining the social license to operate: the perception that the potential risks and environmental impacts are too great needs to be overcome. Addressing this will require education, engagement, transparency and, crucially, confidence in the governance framework. Jones et al. (2018 this issue) examine the environmental risks posed by deep-ocean mining, highlighting the need for a first-order understanding of many deep-sea ecosystems that may be affected. This fundamental knowledge is essential to inform development of an evidence-based, robust and socially acceptable regulatory framework for deep-ocean mineral extraction, a complex and emotive topic that is explored by Lodge and Verlaan (2018 this issue). These latter authors provide an overview of the role of the International Seabed Authority in deep-ocean mineral stewardship and the challenges faced in establishing a comprehensive and dynamic regulatory regime for these unique natural resources, which protects the interests of numerous stakeholders.
OUTLOOK

We have sufficient metal resources on land for decades to come. However, as demand grows, the combination of high base- and precious metal grades, and the extreme enrichment of some critical metals in deep-ocean mineral deposits, is likely to result in their eventual extraction. How quickly this happens is highly uncertain, as the development of deep-ocean mining will be influenced by a number of factors that are diverse, dynamic and often interrelated (spanning economics, geopolitics, technology, environment, regulation and societal acceptance).

Extracting these resources will present something of a societal conundrum. Mining will inevitably impact the natural environment, yet many of the metals that these resources contain are the very ones vital to technologies that are integral to society developing a low-carbon future, meeting global sustainable development goals and ensuring the long-term health of the planet. As discussed by Lodge and Verlaan (2018 this issue), automatic opposition to deep-ocean mining is not constructive when its overall environmental impact relative to land-based sources of these metals is uncertain. Consequently, we lack the fundamental knowledge about the deep-ocean biosphere to make objective, evidence-based decisions on how best to regulate the sustainable and equitable extraction of these mineral deposits. Furthermore, deep-ocean mineral deposits can only be considered mineral ‘resources’ in the broadest sense, as whilst they have anticipated future value commercial-scale economic extraction of metals is largely unproven. It is now, therefore, time to prepare by increasing the rate of seafloor exploration and research to increase our confidence in resource assessments. By these means, we can then determine which resources are most accessible and can be mined with minimum environmental impact if required. The sheer scale of the task appears overwhelming: the exploration areas are typically intercontinental in scale, very remote and in water depths reaching several thousand metres. The key to advancing understanding, to improving the efficiency of exploration and to reducing costs will be international collaboration between different academic disciplines and industry, innovative technology and ensuring that data are openly available.

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